



**HORIZON 2020 PROTECTION AND SECURITY ADVISORY GROUP**  
**- PASAG -**  
**SECOND MEETING**

Date/Time: **19 April 2016, 11:30 – 16:00 h**  
**(Working Groups starting at 09:00 h)**

Venue: European Commission, DG Migration and Home Affairs  
Office Building LX46, Meeting Room SDR 05/99  
Rue de Luxembourg 46, 1000 Brussels

***AGENDA***

- |               |   |
|---------------|---|
| 09:00 – 11:20 | Meetings of Working Groups (Office Building LX46, Rooms FALCONE BORSELLINO & A. VITORINO, both on ground floor)                           |
| 11:30 – 11:40 | Opening/Welcome   |
| 11:40 – 11:55 | Report from Meeting of Horizon 2020 Advisory Group Chairs (Alberto de Benedictis)   |
| 11:55 – 12:10 | Report from Meeting of Horizon 2020 Advisory Group for Gender (Gillian Youngs)  |
| 12:10 – 12:20 | Horizon 2020 horizontal issues (gender, international cooperation, social sciences & humanities) – correspondents reinforcements/back-ups |
| 12:20 – 13:05 | Presentation of priority areas and visions (Alberto de Benedictis)  |
| 13:05 – 13:15 | Practicalities (reimbursement etc.)   |
| 13:15 – 14:15 | <i>Lunch</i>  |
| 14:15 – 15:00 | Working Groups – Stocktaking & Discussion   |
| 15:00 – 15:30 | Way forward, including update of tasks and working process of the PASAG   |
| 15.30         | AOB/next steps  |
|               | - Date confirmation and topics for third meeting  |