

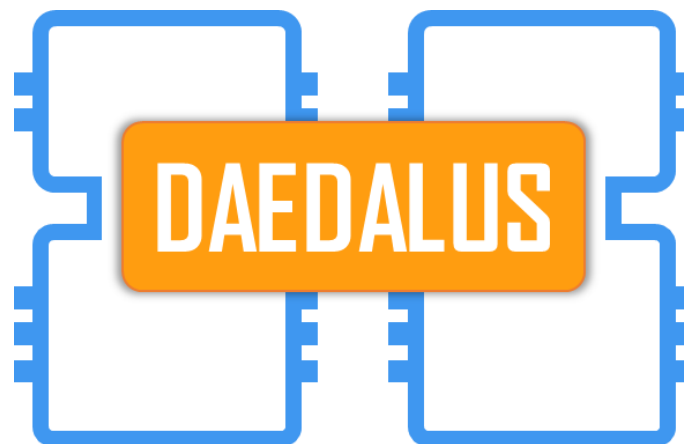
EC HORIZON2020

Project Co-Funded by the European Commission

Grant agreement: 723248

Call identifier: H2020 – FoF-11-2016

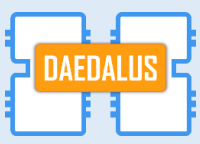
Project Start Date: 1st of October 2016



Distributed control and simulation platform to support an ecosystem of digital automation developers

**Interoperability, modularity and scalability:
IEC-61499, a standardized platform to unify
European digital automation**

Franco A. Cavadini, CTO, Synesis



The need for «Digital» Manufacturing

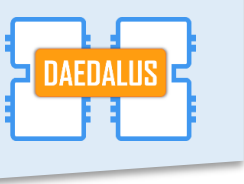
Evolving requirements of the manufacturing sectors:

- Rising product variety
- Increasing relevance of value networks
- Shortening product life cycles
- Quick variation of demand
- Request for high quality and customized products

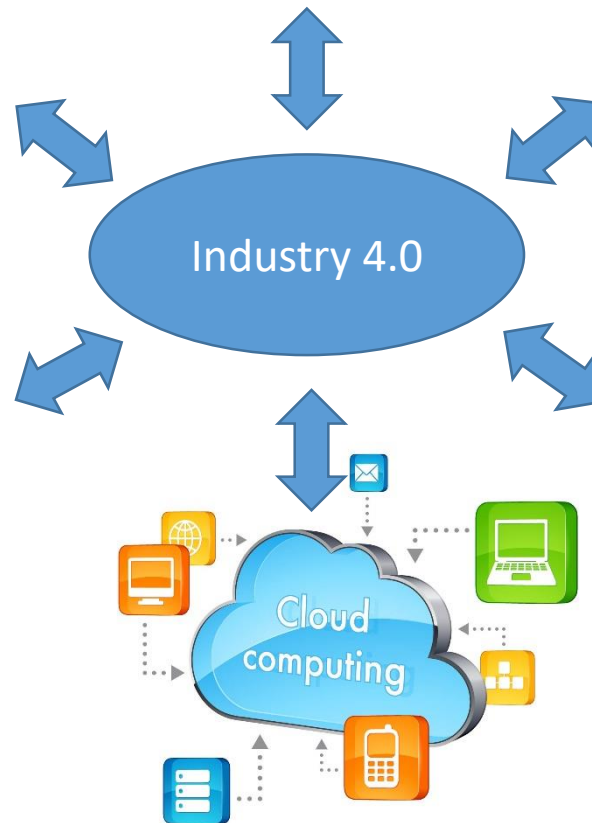
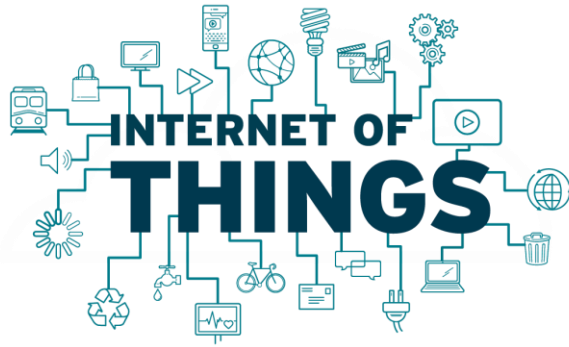
Needs of new automation solutions to enable:

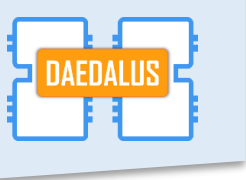
- *Flexibility and re-configurability*
- *Increased production performance*
- *Reduced energy consumption*
- *Better environmental footprint*





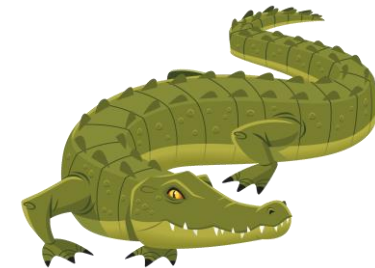
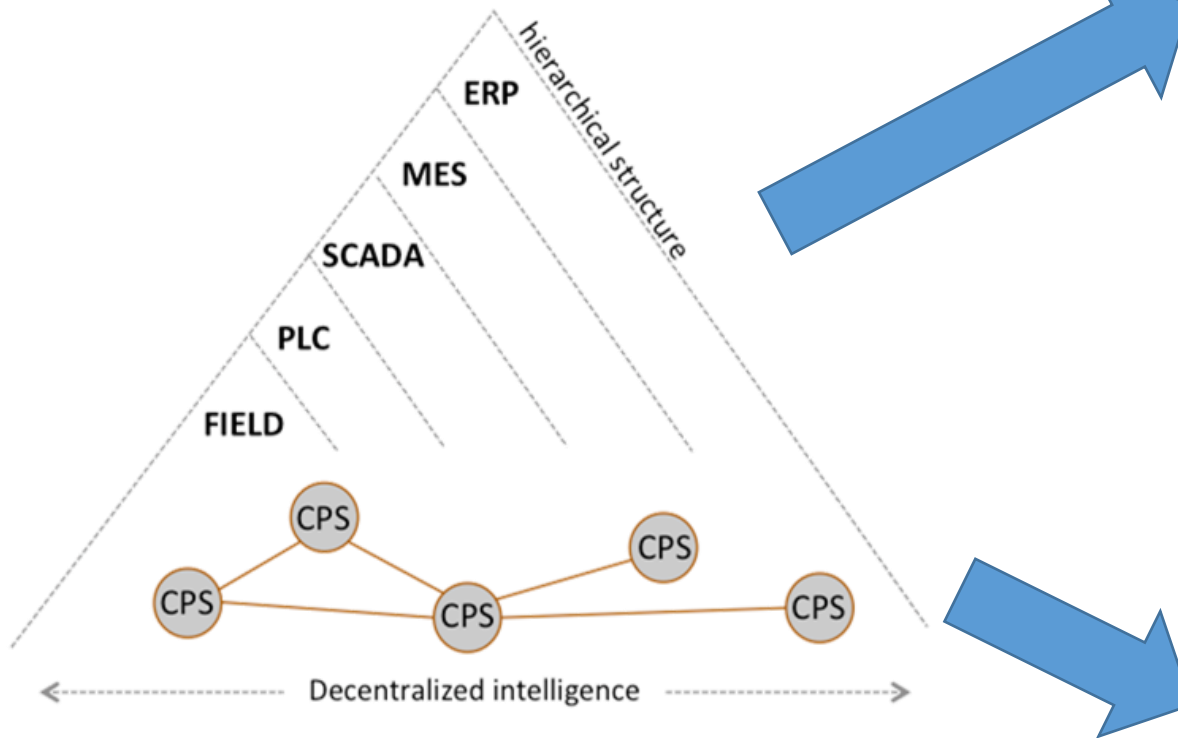
“Industrie 4.0”: where are we struggling?



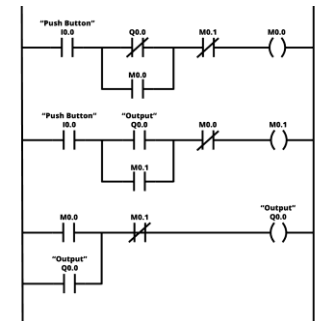


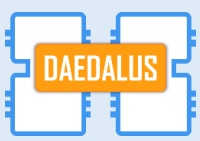
“Industrie 4.0”: where are we struggling?

Seamless interfacing to the digital domain



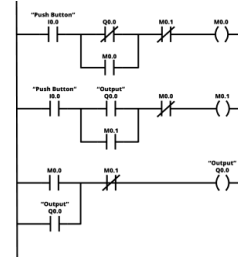
Vertical integration across levels





Current limits of industrial automation

IEC-61131 technologies, a legacy of the 90ies



Cyber-Physical Systems

CPS automation development requires specifically conceived **Object-Oriented** approaches

Tools of the “Digital” domain are all **event-based**

The distributed intelligence of CPS must be **orchestrated** to achieve complex behaviours

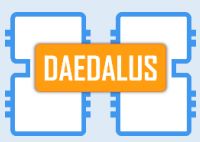


IEC-61131

The 5 languages of the standard are **informatically “old”**

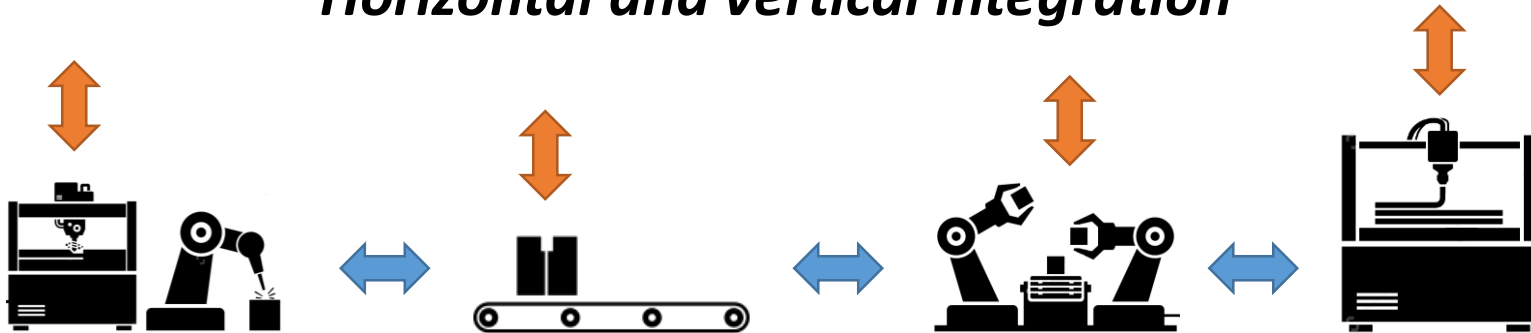
Current PLCs are programmed under a strictly **time cycle-based** paradigm

IEC-61131 is **not conceived to** simplify the development of distributed control applications

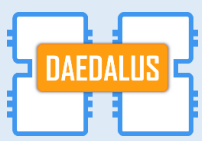


Trends of innovation already exists but...

Horizontal and vertical integration



- SOA is a possible approach, OPC-UA is applicable to this scenario
 - ***But M2M requires fast real-time communication;***
- The DDS (Data Distribution Service) standard proposes a high-performance, secure real-time middleware for communication between distributed devices
 - ***But it deals only with communication and not with engineering of intelligence.***
- XMPP (eXtensible Messaging and Presence Protocol) provides a secure and extensible approach to real-time distributed messaging
 - ***But it needs to be integrated on top of another platform.***



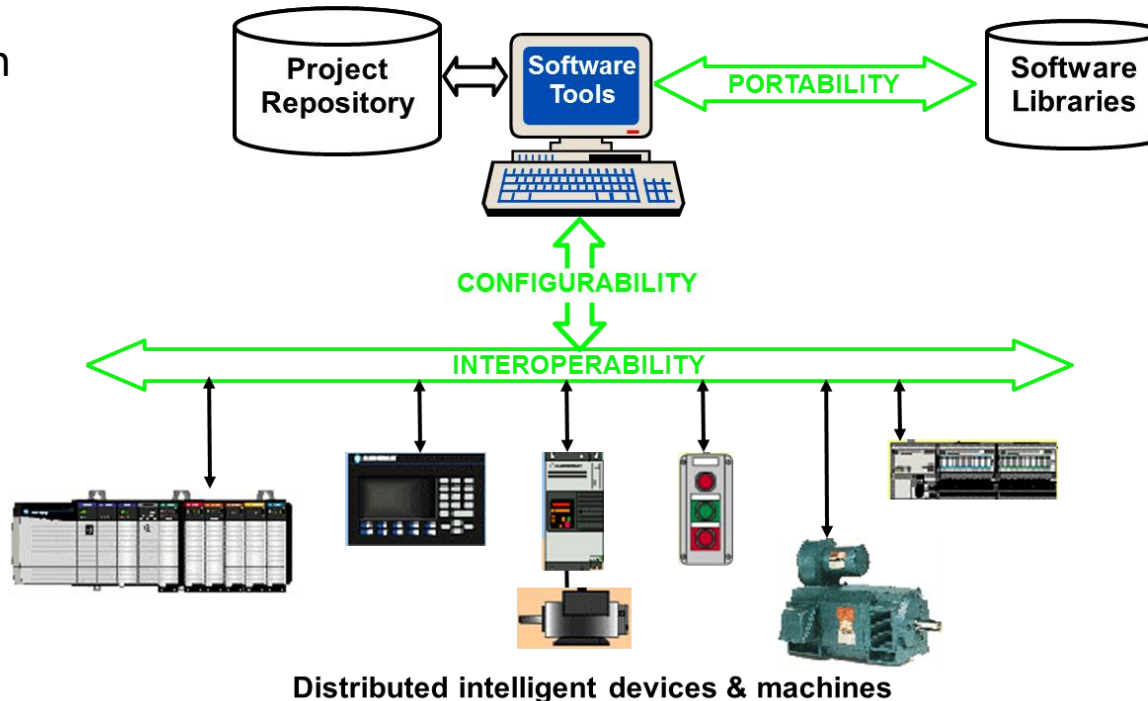
IEC61499 to avoid re-inventing the wheel

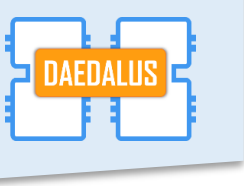
From 2005...



James H.
Christensen

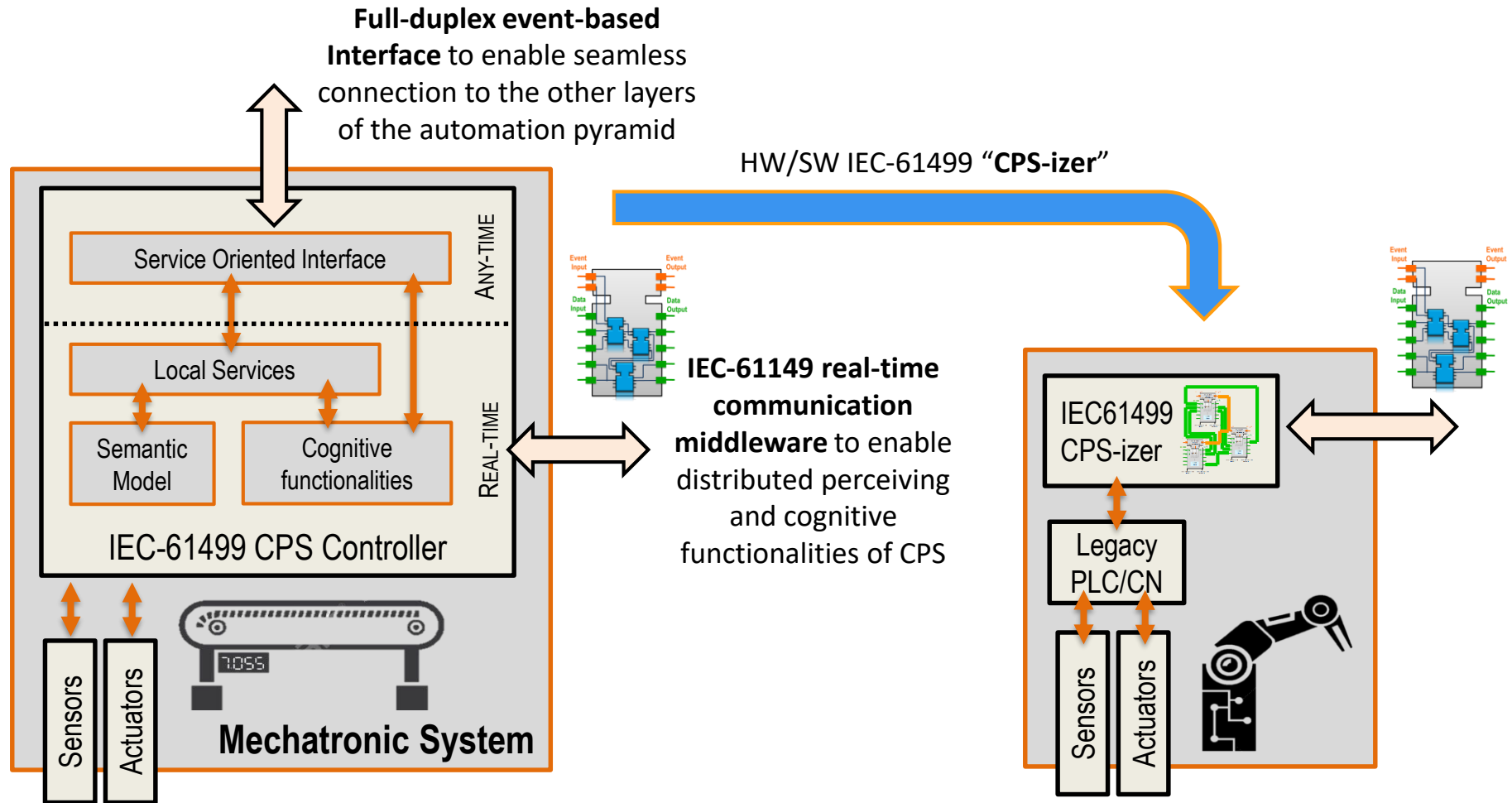
Open Distributed Architecture Requirements

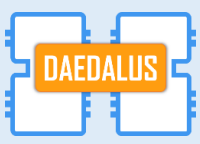




IEC61499 to avoid re-inventing the wheel

Exploiting the already existing IEC-61499 standard to deploy CPS

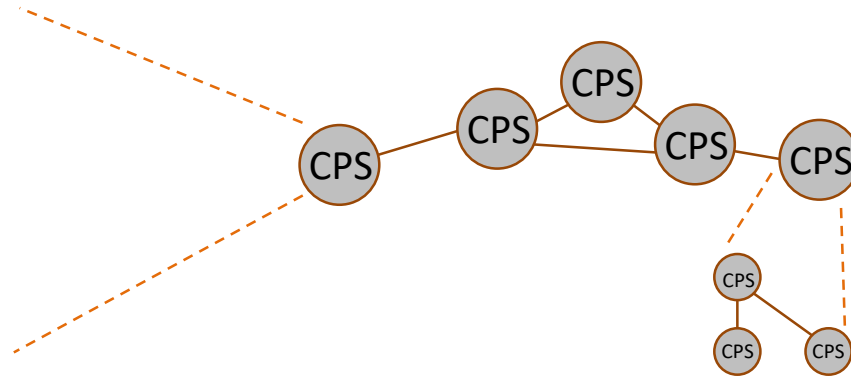
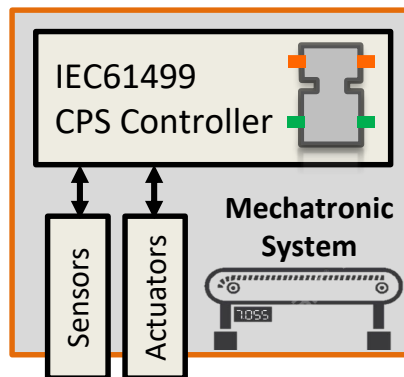


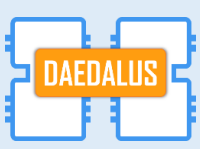


IEC61499 to avoid re-inventing the wheel

Exploiting the already existing IEC-61499 standard to deploy CPS

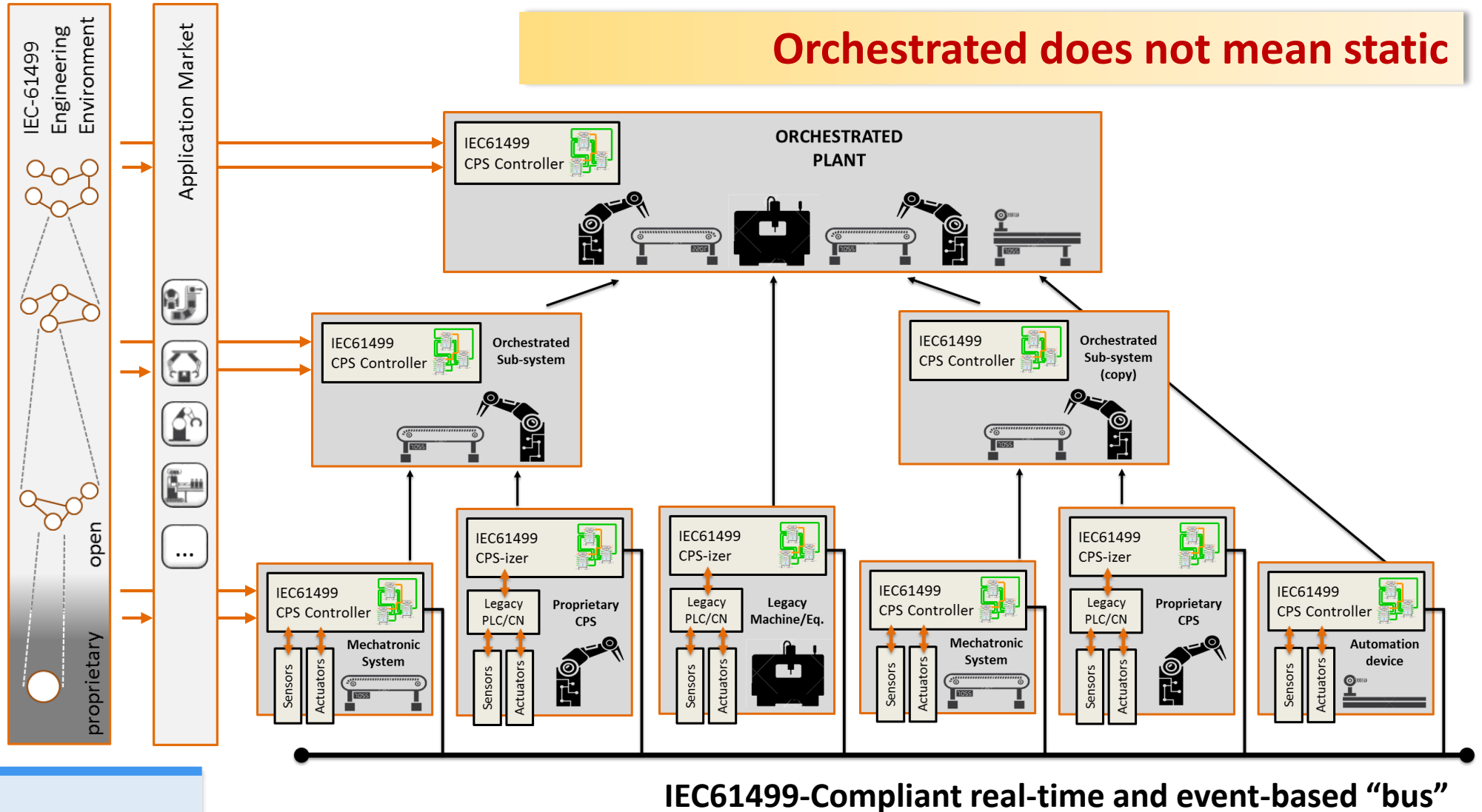
“Automation Object Orientation (A-OO)”

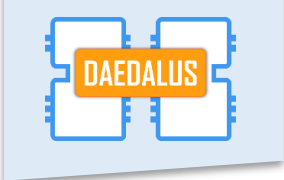




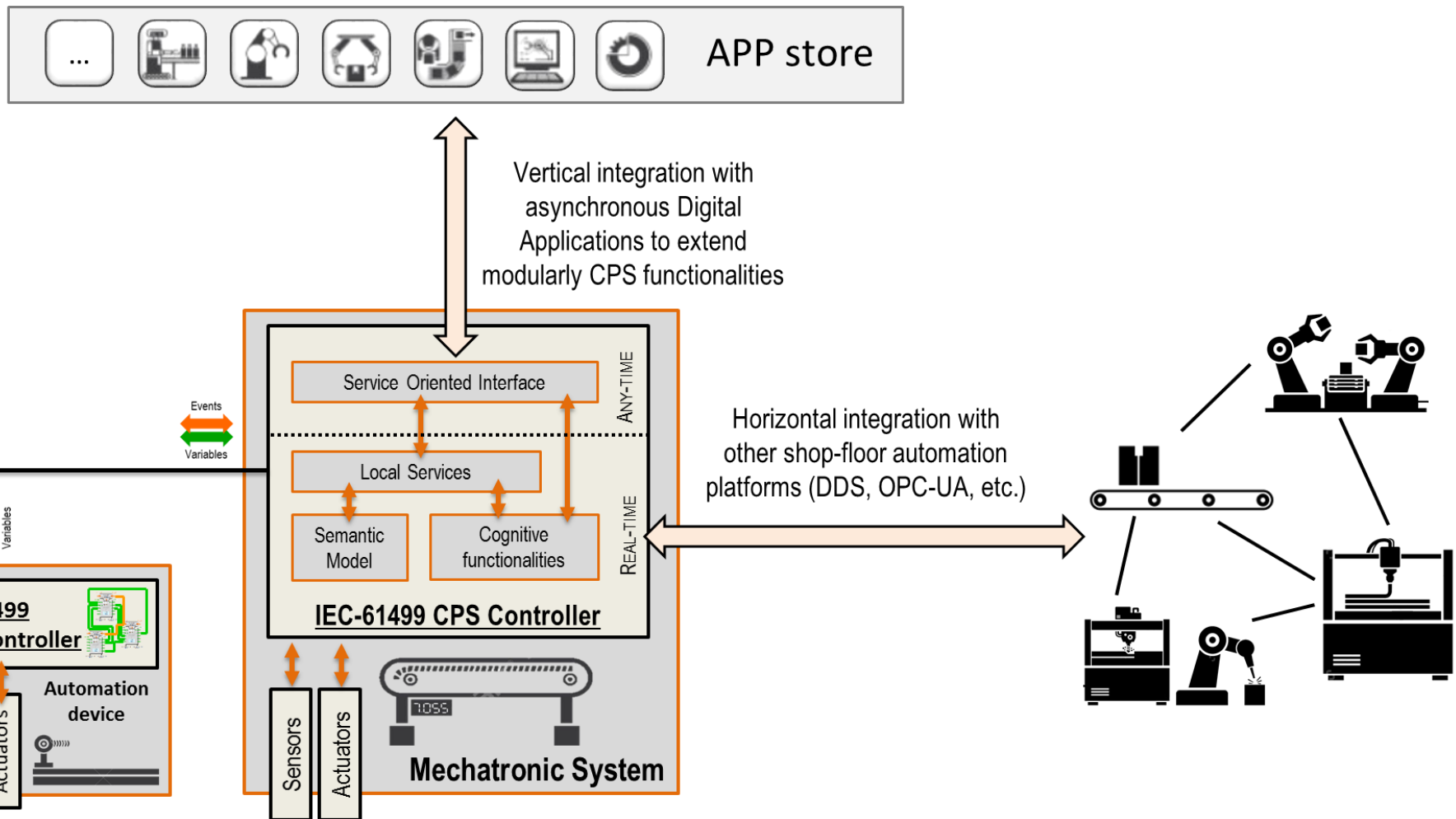
IEC61499 to avoid re-inventing the wheel

Exploiting the already existing IEC-61499 standard to deploy CPS



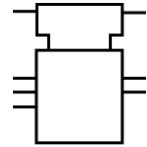


IEC-61499 open approach = Integrability with other technologies





Where we are and what is missing



IEC-61499



Modern development language

Interoperable event-based
object orientation

Reference implementation of
IDE for CPS development

Interoperable real-time middleware

Real-time (non strict) and
pre-defined topology

Auto-discovery and auto-
binding over strict real-time

Orchestration development framework

Supervised orchestration of
distributed devices

SDK to design optimal
distributed control solutions

CPS interface

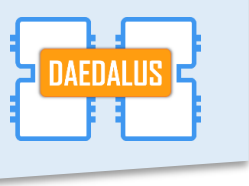
Possible but not defined

Extension of automation
objects to include/interface
with behavioral models

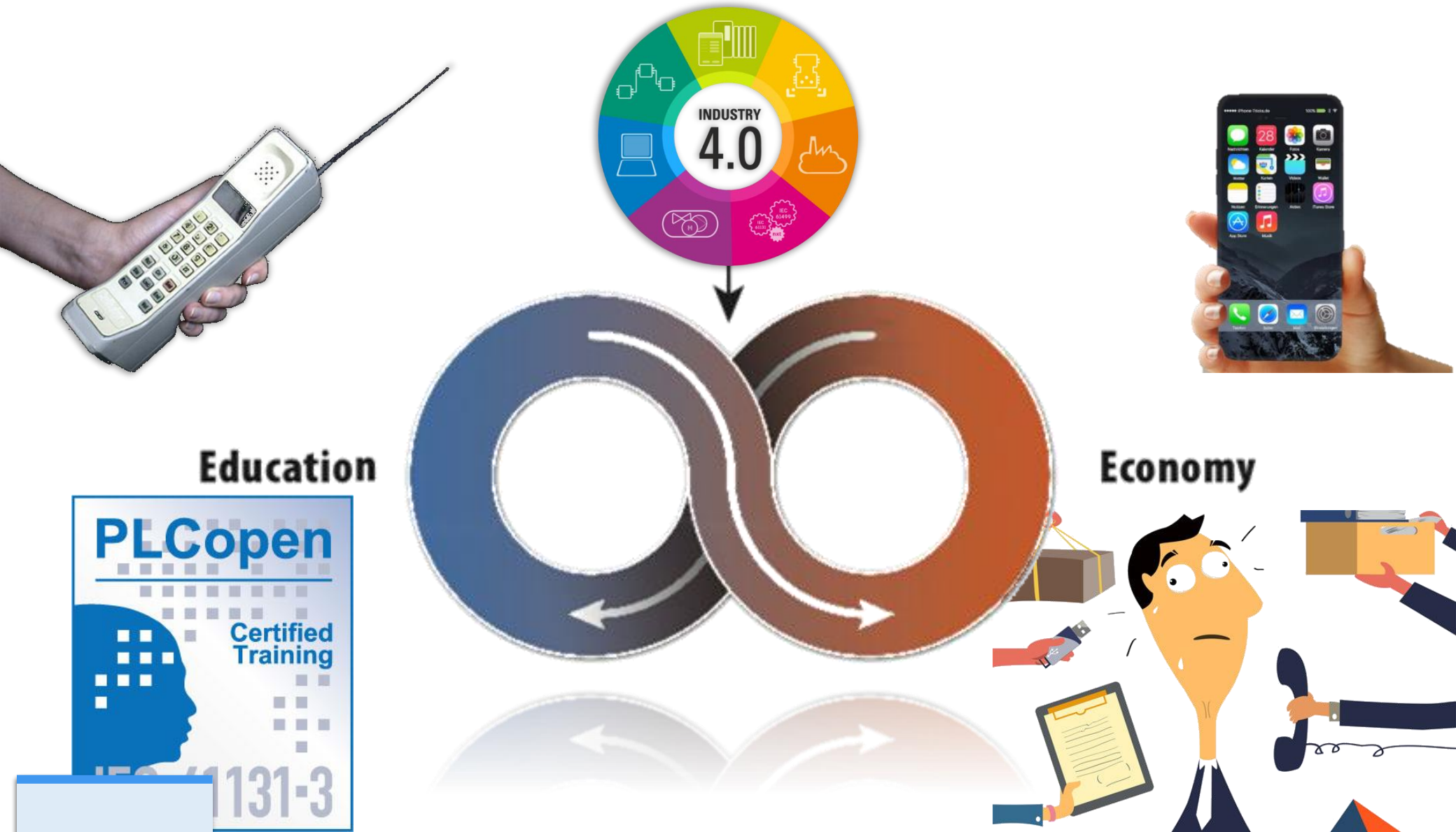
“CPS-izing” mechanism

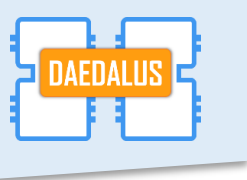
Only over non-real-time
buses

HW/SW wrapping of legacy
and/or proprietary systems



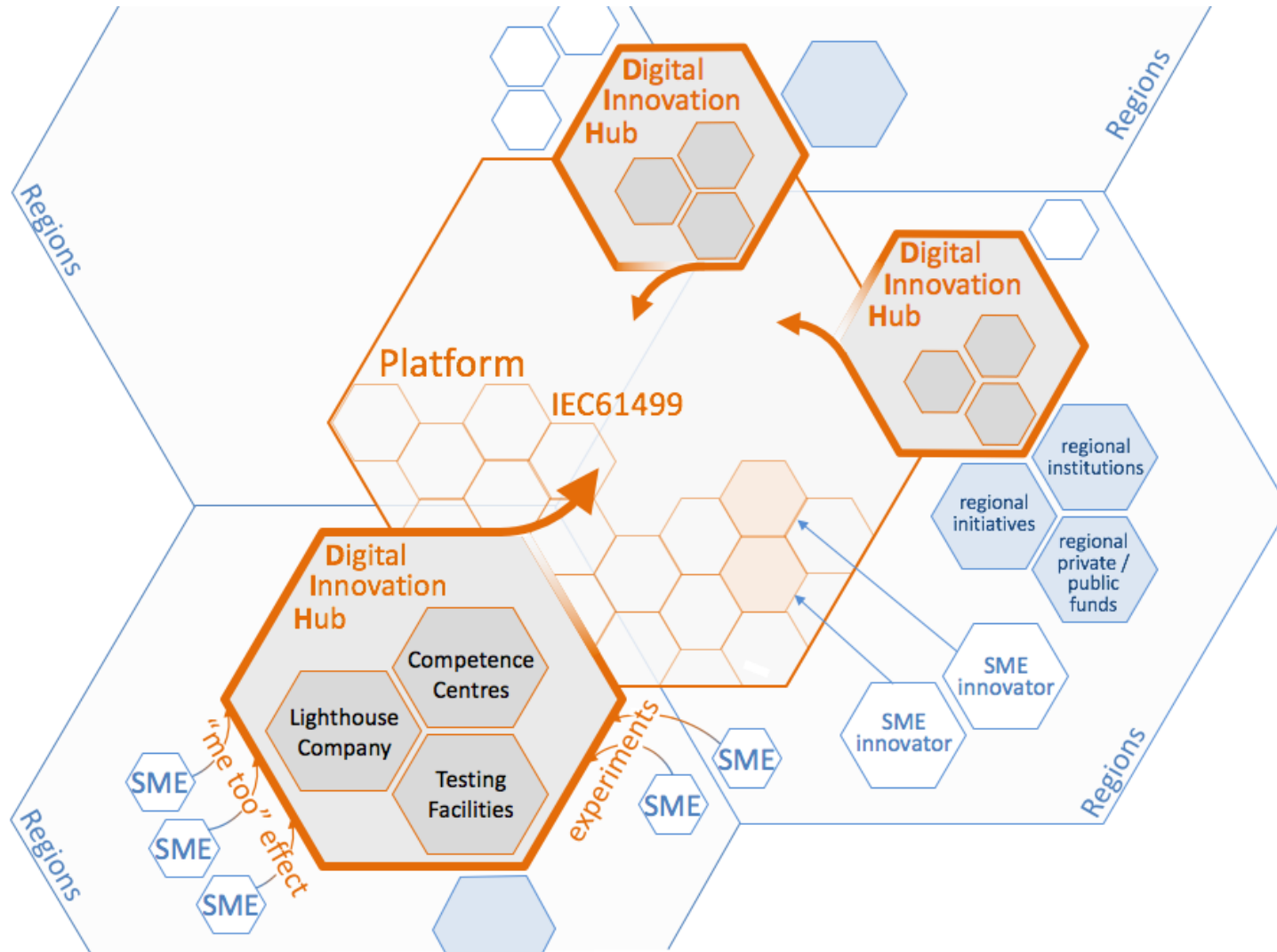
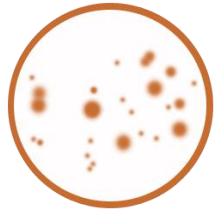
Technology is not enough, we need...





A pan-European effort to involve the market

PLEIADES' approach to a market-driven but concerted effort





For further questions...

European
Competence Centre



IEC-61499



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