

Welcome to the World of Standards



WIRELESS EQUIPMENT FOR ADVANCED MANUFACTURING: HOW ETSI CAN HELP

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ETSI's "one table"



ETSI is a recognised European Standards Organisation

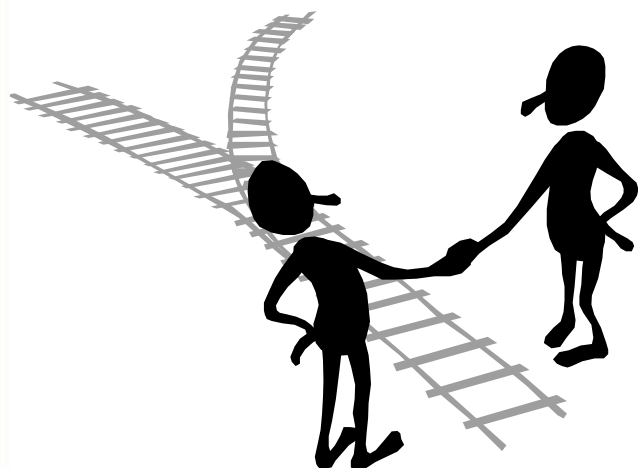
Association of industry players and government bodies...

...manufacturers, network operators, service providers, ministries, regulators, users, industry associations, universities, research bodies...

... with direct participation...

... members from all round the world

ETSI standards applied globally



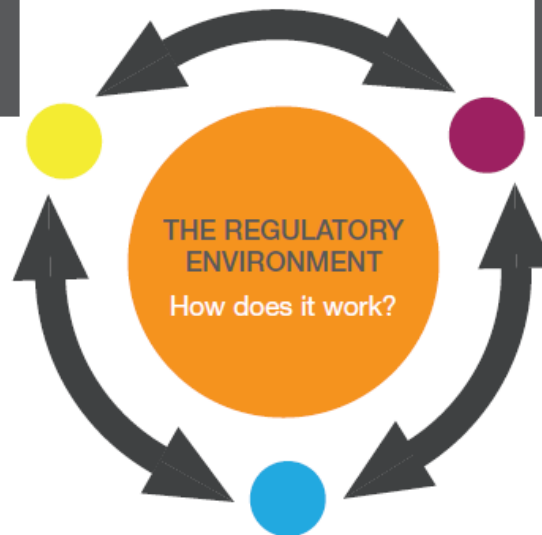
ETSI – Part of the European Regulatory System



Policy positions
Legal certainty
Political support



Harmonizing National
Frequency Allocations
Coordinating
International
Negotiations



Harmonized Standards
and other standards &
specifications to support
EU legislation & market
development



CENELEC-ETSI Work repartition & Co-operation agreements



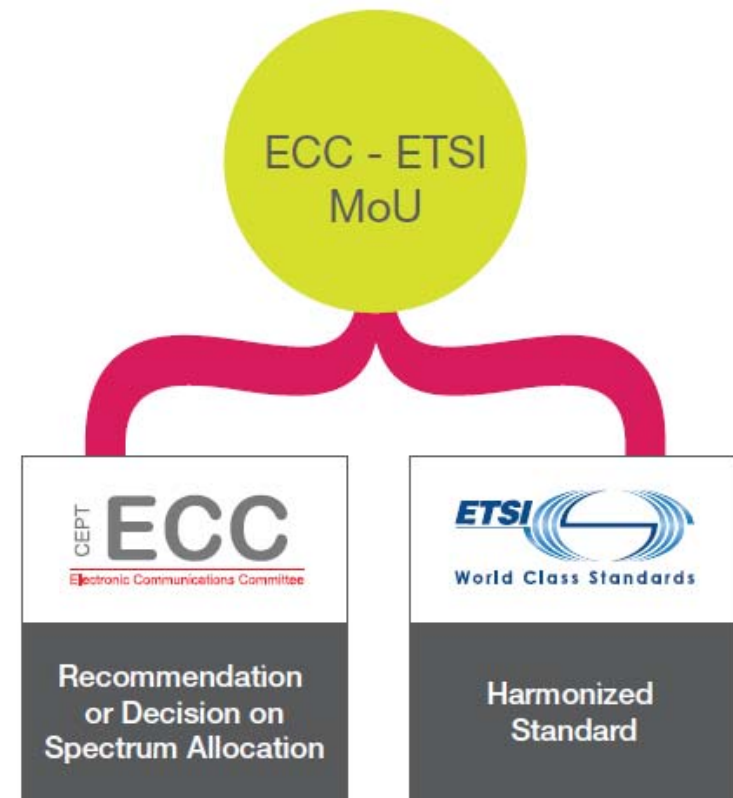
- **Safety Standards are developed by CENELEC (LVD & RED art 3.1 (a))**
 - ETSI contributes via TC Safety
- **EMC (EMCD & RED art 3.1(b)):**
 - EMC for telecommunications network equipment and radio equipment other than broadcast receivers: ETSI
 - EMC Standards for broadcast receivers: CENELEC
 - Generic EMC standards and other EMC product standards: CENELEC
- **Radio spectrum standards are developed by ETSI (RED art 3.2 & art 3.3)**
- **Well-defined co-operation modes where needed**



What about Radio Spectrum?

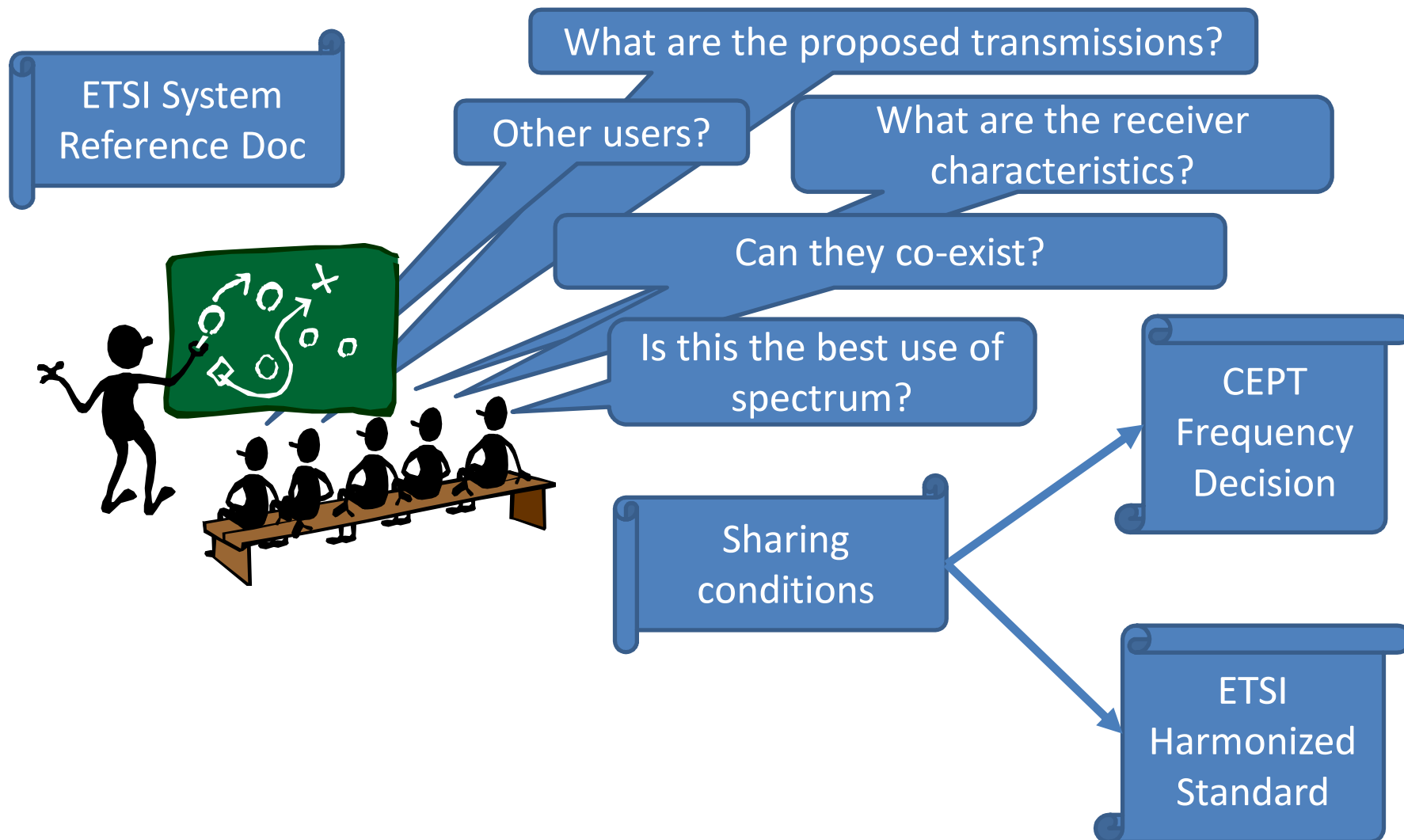


- ETSI does not harmonise use of Radio Spectrum
- ETSI does not allocate Radio Spectrum
- ETSI co-ordinates with European Radio Regulators in CEPT to develop and align National frequency regulations





- In parallel to the development of Harmonised Standards, ETSI develops “System Reference Documents” to accompany requests for aligned radio frequencies in CEPT countries
- CEPT/ECC studies compatibility (with participation by ETSI members) and develops conditions for spectrum sharing
- Results of sharing studies form the basis of CEPT/ECC output and ETSI Harmonised Standards

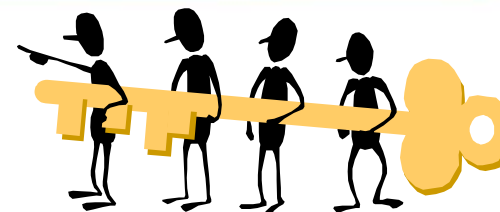


Harmonised Standards for efficient and effective use of radio spectrum



🌐 **European Standards (EN)**

- 70 % (approx.) prepared in ETSI TC ERM
- 4 ETSI members can propose a work item
- Approved by consensus in a Technical Committee of members for Public Approval process.



🌐 **Produced under a mandate from the European Commission**

- And adopted by Member States

🌐 **Implement essential requirements**

🌐 **Adopted by National Standards Organisations**

- EN Approval Procedure (ENAP): Public Enquiry & Vote

🌐 **(200+) cited in the Official Journal of the European Union**

🌐 **Member states required to presume conformity**

Some examples of Wireless Standards used for Advanced Manufacturing...



🌐 **Generic short-range device standards:**

- EN 300 330: Short-Range Radio equipment operating below 25 MHz (and inductive systems below 30 MHz)
- EN 300 220: Short-Range Radio equipment operating between 25 MHz & 1000 MHz
- EN 300 440: Short-Range Radio equipment operating between 1 GHz & 40 GHz
- EN 305 550: Short-Range Radio equipment operating between 40 GHz & 246 GHz

🌐 **Developed within ETSI TC ERM Task Group 28 (TG28)**

Some specific wireless standards of interest for advanced manufacturing...



2,4 GHz

- Industrial, Scientific & Medical band, allocated world wide: conditions of use vary from region to region
- In Europe, may use
 - 10 mW (EN 300 440) or
 - 100 mW (EN 300 328) on condition that a Medium Access Control (MAC) protocol is used providing equal access & graceful degradation to all users in case of congestion (TCAM Decision, 2008)
- ETSI Technical Committee ERM (TG11) develops the MAC protocol of Harmonized Standard EN 300 328
- As this is a shared band, all users are involved on an equal basis in the definition of the MAC protocol
 - e.g. Wi-Fi, Bluetooth, Zigbee, RFID, Telemetry, Telecommand, Alarms, Video links, Audio links, Radiodetermination, Industrial automation, Model Control, Smart metering / Smart Grid/ Wireless sensors, Medical applications and Wireless HD Audio applications

Some specific wireless standards of interest for advanced manufacturing...



5,8 GHz

- ERM TG41 (Wireless Industrial Applications)
- Set up to develop harmonized standard(s) for wireless industrial applications (WIA) in the frequency range 5725 MHz to 5875 MHz
- ETSI TR 102 889-2 (2011-08): System Reference Document
 - CEPT-Rec 70-03 allows 25 mW operation in this band for non-specific SRD
- Harmonized Standard ETSI EN 303 258 under preparation

Opportunities for Advanced Manufacturing in ETSI



- Opportunity to contribute to Technical Committees to initiate work items and set the technical requirements for market access (ETSI Harmonized Standards under Radio Equipment Directive)
- Opportunity to contribute to requests for new spectrum (ETSI System Reference Documents) and take part in CEPT spectrum studies (representing an ETSI member in CEPT/ECC)
- Possibility to contribute to ETSI input to CEPT Decision making process
- Opportunity to contribute to ETSI work in partnership with the European Commission (TCAM, RSCOM, RSPG)
- Visibility of developing regulatory policy (ETSI RADIO_BRIEFING list)



12 ● <http://www.etsi.org/membership>



Can ETSI do
more to support
Advanced
Manufacturing?

- **Harmonized standards need to be fit for purpose to provide presumption of conformity with these Directives, and be compatible with CEPT & Commission spectrum harmonisation measures**
- **ETSI Secretariat monitors developments in spectrum policy and regulatory issues, provides support and guidance to Technical Bodies and advice to authorities on developments in ETSI**
- **ETSI Secretariat co-ordinates with the Commission for timely and accurate listing of Harmonised Standards in the OJEU**
- **RADIO_BRIEFING list for briefing before Member States' meetings**

