

**MONITORING TRUSTEE IN CASE M.11043 – NOVOZYMES / CHR HANSEN HOLDING**

On 15.12.2023 the Commission approved the appointment of:

Monitoring Trustee Partners B.V.  
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The Netherlands  
tel. +31 646 424 992; + 31 610 631 954  
email: [janjaapsnel@mtp.international](mailto:janjaapsnel@mtp.international); [astridbellon@mtp.international](mailto:astridbellon@mtp.international)

as Monitoring Trustee in the above-mentioned case.

The role of the Monitoring Trustee is to monitor the compliance of Novozymes A/S and Chr. Hansen Holding A/S with the Commitments attached to the Commission's Decision of 12.12.2023 and to report to the Commission thereon.

Third parties who have queries in relation to the Commitments may contact the Trustee through the above contact details.

The foregoing is without prejudice to the Commission's jurisdiction to oversee the implementation of the Commitments attached to its Decision.